

Work Order ID 115093

115093

Page 1

April-16-14 7:54:42 AM

Item ID: 646.4001 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AS350 Cable Cutters
 Start Date: 3/17/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/17/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
646.4000	A

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP 646.4001								

JUL 23 2014

DAS
06
9-89

ML9 14-07-22

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS 14-07-22
3-9-89
9-89

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JUL 23 2014

DAS
06
9-89

Picklist Print

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Page 1

Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 *646 3301* Upper Cutter Assy		Manufactured	No				Each	3.0000	**	1 <u>121792</u>		DAS 33 9-89	DAS 31 9-89
	DAS 06 9-89			<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST544			3						
					108005		3						
646.3001 *646 3001* Lower Cutter Assy		Manufactured	No				Each	3.0000	**	1		DAS 33 9-89	DAS 31 9-89
	DAS 06 9-89			<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST427			2			<u>116553</u>			
					106929		1						
					113856		1						
				ST429			1						
					110362		1						
646.2910 *646 2910* Deflector		Manufactured	No				Each	12.0000	**	1		DAS 33 9-89	DAS 31 9-89
	DAS 06 9-89			<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST428			12			<u>110625</u>			
					110625		4						
					113624		8						
646.3810 *646 3810* Bracket		Manufactured	No				Each	9.0000	**	2 <u>120355</u>		DAS 33 9-89	DAS 31 9-89
	DAS 06 9-89			<u>Loc</u>	<u>in</u>		<u>Loc Qty</u>	<u>Loc Code</u>					
				ST			9						
					106805		9						

17

Picklist Print

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

646.3510

Manufactured No

Each

7.0000

1

646 3510

Strut

**

107956

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST522A

2

98925

2

ST523

1

106666

1

ST525

4

106008

4

646.3511

Manufactured No

Each

9.0000

1

646 3511

Strut

**

113685

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523

9

106757

2

109482

4

110630

3

646.3512

Manufactured No

Each

15.0000

1

646 3512

Strut

**

113943

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523

15

106767

9

107270

6

646.3513

Manufactured No

Each

1.0000

1

646 3513

Strut

**

113944

DAS
33
9-89

14-07-23
DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523A

1

104683

1

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

6,888.000

134

NAS1149F0332P

Washer

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

205

122063

205

ST295

2558

123900

12

m123185

46

m128401

2500

ST510a

4079

128401

125646

1579

m127831

2500

ST522

46

m123185

46

MS21042L3

Purchased

No

Each

8,614.000

63

MS21042L3

Nut

DAS
33
9-89

14-07-22

DAS
06
9-89

Location

Loc Qty

Loc Code

ST314

1659

M127410

618

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

128754

DAS
31
9-89

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Shop Packet Print

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Page 4

Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

646.3110	Manufactured	No	Each	14.0000	1	DAS 33 9-89	DAS 31 9-89
646 3110							
Channel							

DAS
06
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST427	14	
106741	1	
109913	10	
125083	3	

125083

646.3710	Manufactured	No	Each	38.0000	1	DAS 33 9-89	DAS 31 9-89
646 3710							
Doubler							

DAS
06
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST524	38	
100950	8	
113729	30	

113729

646.3210	Manufactured	No	Each	5.0000	1	DAS 33 9-89	DAS 31 9-89
646 3210							
Support							

DAS
06
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST427	5	
102994	3	
108081	2	

115108

646.3713	Manufactured	No	Each	6.0000	1	DAS 33 9-89	DAS 31 9-89
646 3713							
Gusset							

DAS
06
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST523A	6	
102617	6	

114967 14-07-22

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115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

MS24694-S51

Purchased

No

Each

335.0000

5

MS24694-S51

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST303

335

m127432

1

m128401

34

m128635

300

**

129630

DAS
33
9-89

DAS
31
9-89

AN3-13A

Purchased

No

Each

62.0000

1

AN3-13A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

ST351

58

m127070

58

ST512

4

123759

4

**

120070

DAS
33
9-89

DAS
31
9-89

AN3-4A

Purchased

No

Each

482.0000

10

AN3-4A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

ST350

434

m128429

100

m128634

34

m128739

300

ST511

48

m127044

48

**

128429

DAS
33
9-89

14-07-22

DAS
31
9-89

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-5-3

Purchased

No

Each

500.0000

14

CR3213-5-3

Cherry Rivet

03

**

DAS
33
9-89

DAS
31
9-89

126268

Location

Loc Qty

Loc Code

st552

500

m126333

300

m127831

200

DAS
06
9-89

MS20470AD5-5.5

Purchased

No

Each

389.0000

8

MS20470AD5-5 5

Rivet

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST336

389

123425

389

DAS
06
9-89

646.3711

Manufactured

No

Each

7.0000

1

646 3711

Clip

**

DAS
33
9-89

DAS
31
9-89

123425

113779

Location

Loc Qty

Loc Code

ST523A

7

101004

7

DAS
06
9-89

646.3712

Manufactured

No

Each

7.0000

1

646 3712

Clip

**

DAS
33
9-89

14-07-22

Location

Loc Qty

Loc Code

ST523A

7

101119

2

93949

5

DAS
06
9-89

DAS
31
9-89

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Work Order ID: 115093

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutters

115093

646 4001

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

646.3811

Manufactured No

Each

43.0000

646.3811

Radius Block

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

st535

43

100131

16

107218

6

110628

1

110717

20

106131

AN3-6A

Purchased No

Each

339.0000

AN3-6A

Bolt

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST351

335

M128403

185

M128739

150

ST511

4

M127044

4

2

128978

MS24694-S55

Purchased No

Each

309.0000

MS24694-S55

Screw

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST303

309

m128401

150

m128402

159

128402

646.3610

Manufactured No

Each

5.0000

646.3610

Filler

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523A

5

107409

5

1

115190

14-07-22

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Picklist Print

April-16-14 7:54:40 AM

Page 9

Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

646.3813

Manufactured No

Each

13.0000

1

DAS

33

9-89

DAS

31

9-89

646 3813

Strut Bracket

DAS

06

9-89

Location

st535

Loc Qty

13

Loc Code

106748

4

108006

5

108201

4

Each

2,038.000

3

DAS

33

9-89

DAS

31

9-89

MS20470AD5-7

Purchased

No

MS20470AD5-7

Rivet

Location

Mezz

Loc Qty

1384

Loc Code

2655

799

3011

585

ST336

654

123425

654

Each

209.0000

18

DAS

33

9-89

DAS

31

9-89

MS21047-3

Purchased

No

MS21047-3

Nut Plate

DAS

06

9-89

Location

ST315

Loc Qty

1

Loc Code

123301

1

st507

208

125654

208

DAS

31

9-89

DAS

06

9-89

Picklist Print

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-02

Purchased

No

Each

782.0000

36

CCR264SS3-02

Rivet, Cherry

DAS

DAS

33

31

9-89

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST327

782

124259

22

M125952

152

M126282

8

M127813

400

M128398

200

128398

AN3-5A

Purchased

No

Each

1,017.000

2

AN3-5A

Bolt

DAS

DAS

33

31

9-89

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

49

117423

49

ST511

842

m126559

842

ST512

126

124561

126

2

646.3715

Manufactured

No

Each

15.0000

646 3715

Strut Doubler

DAS

33

9-89

14-07-22

DAS
06
9-89

Location

Loc Qty

Loc Code

ST523A

15

106848

1

107337

4

108222

6

112881

4

DAS

31

9-89

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-21

Purchased

No

Each

598.0000

4

MS27039-1-21

Screw

DAS

33

9-89

DAS

31

9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

ST506

598

124326

98

m126319

100

m127904

400

124326

MS27039-1-20

Purchased

No

Each

367.0000

2

MS27039-1-20

Screw

DAS

33

9-89

DAS

31

9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

ST306

367

124326

367

124326

MS27039-1-19

Purchased

No

Each

1,120.000

22

MS27039-1-19

Screw

DAS

33

9-89

DAS

31

9-89

DAS

06

9-89

Location

Loc Qty

Loc Code

ST506

1120

123185

4

124326

50

125654

466

m127904

600

125654

14-07-22

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

646.3717

Manufactured No

Each

16.0000

1

646 3717

Doubler

**

DAS
93
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST523A

10

104680

1

105982

9

ST524

6

108174

6

108174

646.3718

Manufactured No

Each

63.0000

2

646 3718

Custom Washer

**

DAS
93
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST523A

50

110639

50

ST524

13

103012

1

106867

2

108094

10

108094

646.3719

Manufactured No

Each

11.0000

2

646 3719

Doubler

**

DAS 14-07-22
93
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST524

11

108211

1

110208

6

112879

4

1x 108211

7:54:41 AM

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Work Order ID: 115093

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutters

115093

646 4001

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-10

Purchased

No

Each

1,046.000

2

MS27039-1-10

SCREW

DAS
33
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST305

213

m126474

1

m128401

212

ST506

600

m128635

600

st507

233

m127993

233

128635

AN3-11A

Purchased

No

Each

433.0000

8

AN3-11A

Bolt

DAS
34-07-22
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST511

423

123185

10

m125709

413

ST525

10

123185

10

125709

600.0990

Purchased

No

Each

5.0000

1

600 0990

MAGNABOND 6398 PART A

m129037

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST520

1

m126215

1

ST540

2

m126233

2

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Work Order ID: 115093

115093

Parent Item: 646.4001

646 4001

Parent Item Name: AS350 Cable Cutters

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 1.00

Required Qty: 1.00

646.3913 Manufactured No

Each 25.0000

1

646 3913

Shim

DAS
93
9-89

DAS
31
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

st535

25

100136

1

106631

11

107550

12

93160

1

106631

AN3-12A

Purchased No

Each 97.0000

2

AN3-12A

Bolt

DAS
93
9-89

DAS
31
9-89

127507

DAS
06
9-89

Location

Loc Qty

Loc Code

ST351

88

m128398

38

m128687

50

ST511

9

m125709

9

MS27039-1-16

Purchased No

Each 283.0000

2

MS27039-1-16

Screw

DAS
93
9-89

14-07-22

128429

Location

Loc Qty

Loc Code

ST306

283

125654

1

m128402

82

m128409

200

DAS
06
9-89

DAS
31
9-89

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NOTES:

- 1 AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES
- 2 INSTALL F/N 14 WITH F/N 52 & 53
- 3 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR : MCMMASTER-CARR P/N 75935A651
- 4 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE
VENDOR: R.S. HUGHES P/N 021200-24216
- 5 REUSE FASTENERS FROM F/N 1
- 6 USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT

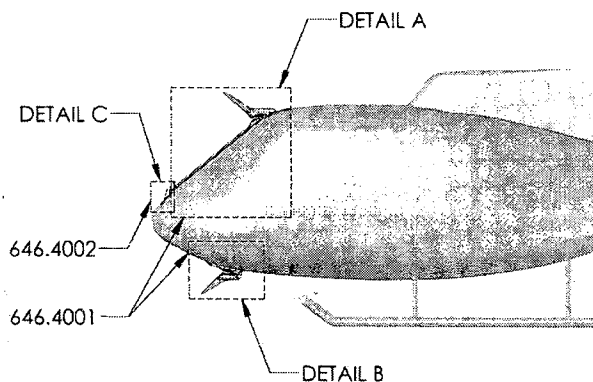
UNLESS OTHERWISE STATED ECN(S)

03046, 03079,

REFERENCE ONLY

JUL 23 2014

DAS
06
9-89



QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
6	64	601.3151	WASHER	NAS114103ADP	
2	63	601.2911	SCREW	MS2469-SS53	
2	62	601.2637	SCREW	MS27039-1-16	
2	61	601.2763	BOLT	ANS-12A	
1	60	646.3913	SHIM		
4	59	646.3912	SHIM		
1	58	646.3911	SHIM		

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INCORPORATED FROM 0019, 0021, 0022 IF 2.02/65	02/06/2010	F. BRAVO